

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 68826

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Thursday, April 21, 2011 11:34:55 AM

Item ID: D3876-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Protector - LH Wall

Start Date: 4/21/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/26/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130 Identify as per dwg & Stock Location: _____ 0.00



Packaging

Memo

PPM 8844

0.00

Packaging

140 QC21 - Final Inspection - Work Order Release 0.00



QC

Memo

0.00

Quality Control

11/4/27 J

MF
11-04-26

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NOTE: Date & initial all entries

Picklist Print

Thursday, April 21, 2011 11:34:51 AM

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Work Order ID: 68826



Parent Item: D3876-5



Parent Item Name: Protector - LH Wall

Start Date: 4/21/2011

Required Date: 4/26/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 09-01-14 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	2,384.215	12.04	25.34737			



GE PLASTICS LEXAN SHEET



B/L-26

Location

Loc Qty

Loc Code

MAT018

2384.215789

115261

367

116236

2017.21579

115261



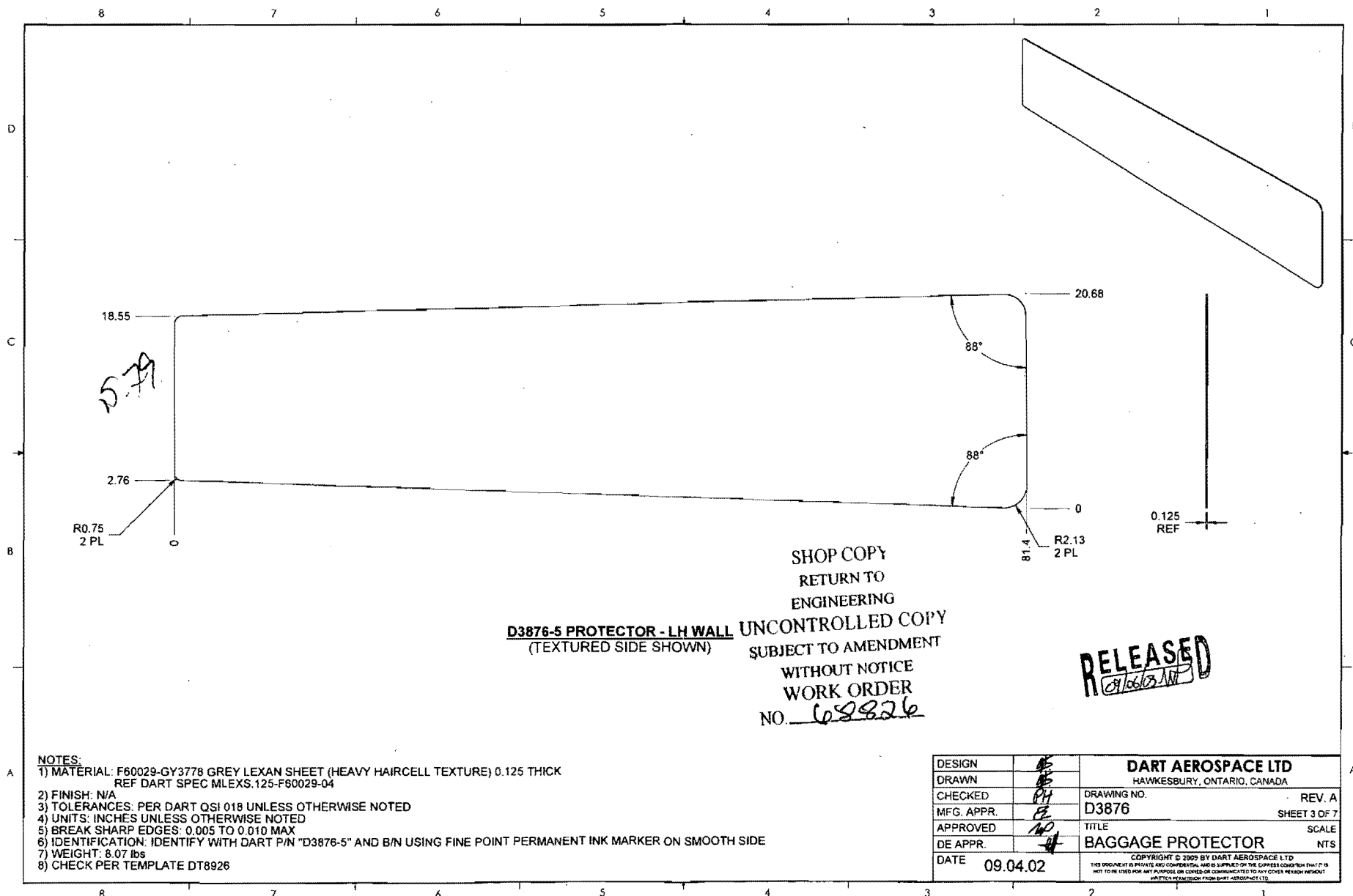
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DART AEROSPACE LTD		Work Order:	68826
Description: Protector – LH Wall		Part Number:	D3876-5
Inspection Dwg: D3876 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
20.68	+/-0.030	20.62	*		T B01	
81.4	+/-0.100	81.375	x		T	
0.125	+/-0.010	.129	>		V B02	

Measured by: JB Date: 11-4-26	Audited by: [Signature] Date: 11/04/26	Prototype Approval: N/A Date: N/A	
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Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ [Signature]	[Signature]

